ECVET Earth Building

Production of bricks and prefabricated earthen elements

Unit P

Learning outcomes	Level 5
KNOWLEDGE	SKILLS
 Different types of production lines for bricks, blocs and other elements Organisation and installation of a specific production (fixed and mobile) Criteria for selection of equipment for shaping, curing, drying and storing Innovation and developments related to production of prefabricated earthen elements Specific life cycle of earth materials Relevant codes of practice and current standards for production and testing 	 Planning Design the production site (space, workers, equipment) Choose the optimum equipment in the context and scale of the production site needed Calculate impacts in time and money Estimate the quantities of mix needed for each days production Coordination With the team install the production site Organise the team for the optimum production, from shaping to storage Organise the delivery and control of materials for production Document productivity, consumption, incidents Organise the maintenance of equipment Controls Test production applying testing procedures according to national regulations and rules Control quality at each step of the production: shaping, curing, drying, storing Test quality on the final product Check the correct application of the site health & safety plan

- Create confidence on production site and underline the particular issues relating to earthen materials and prefabricated elements through site inductions and training where necessary

Level 5

- Manage the efficient production of the earth products
- Control the production to be conform to specification and regulations

COMPETENCE

ECVET Earth Building

Production

Adobe, CEB, extruded bricks

Unit **P**

Criteria and Indicators for the Assessment of Skills Level 5	
Criteria	Indicators
Planning	 The production line is well designed Equipment is well chosen for the production needed Consumption of earth mix is well estimated Ratio of human resource, material and equipment ensures productivity
Coordination	 The workers are aware of the requirements of the earth materials The brick production site is well installed The production of bricks is optimum in quantity and quality Useful data is collected
Controls	 Each step of the production is well controlled by the team (level 3 and 4) The intended quality of the product is achieved Stocks of the different types of bricks are well stored and well protected The production is managed safely: Personal protection equipment is adapted to risks and is used according to safety instructions Equipment is used according to safety instructions. All protective safeguards are in place Erection of ladders and scaffolding according to regulations

Ensure that standards of work and materials comply with relevant codes of practice and to current standards.